

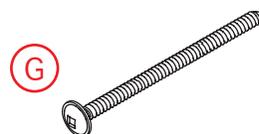
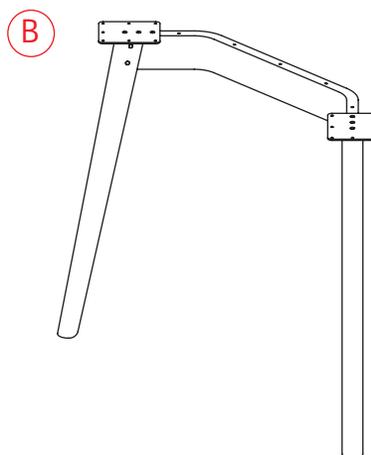
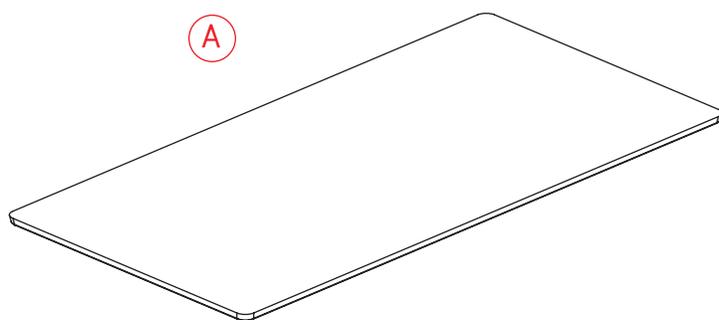
**IMPORTANT NOTE**

Failure to install product according to installation instructions will result in loss of warranty.

**Parts List**

---

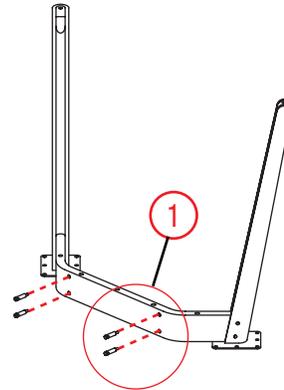
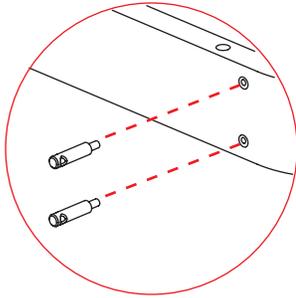
- (A) Worksurface (1x)**  
Each Solem Table has a corresponding worksurface and base assembly.  
Worksurfaces are shipped with the cross rails attached for ease of installation.
- (B) Bent End Leg Assembly (2x)**
- (C) Stud Connector (8x)**  
Each Bent End Assembly accepts (4x) Stud Connectors into pre-installed threaded inserts.
- (D) Stud Housing (8x)**  
Stud Housings insert into pre-machined holes in the cross rails to capture the Stud Connectors during assembly of the complete table.
- (E) Grub Screw (8x)**  
Grub Screws thread into each Stud Housing to secure the Stud Connectors to the Stud Housing.
- (F) #10 x 3/4" Washer Head Screws (12x)**
- (G) #8 x 3" Washer Head Screws (10x)**
- (H) #8 x 3/4" Flat Head Screws (28x)**



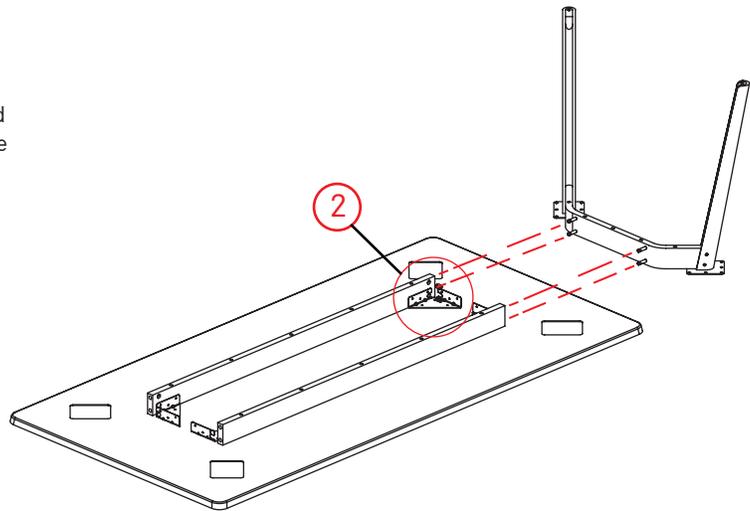
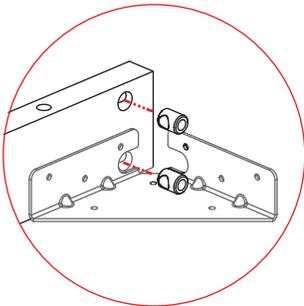
## Assembling Base

- 1 To protect tabletop, place top upside down on a soft, non-abrasive surface.

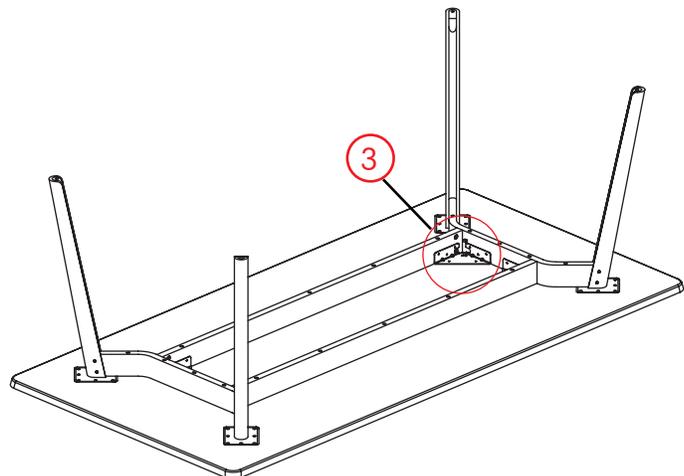
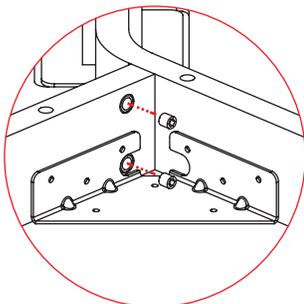
After unpacking the included hardware, install all (8) Stud Connectors into the pre-installed threaded inserts in the Bent End Leg Assemblies.



- 2 Press the Stud Housings into the holes in the face of the cross rails as shown. Ensure that the opening for the Stud Connector is aligned with the end of the rail. Slide the Stud Connectors into the corresponding holes on the ends of the cross rails. Repeat on opposite side.

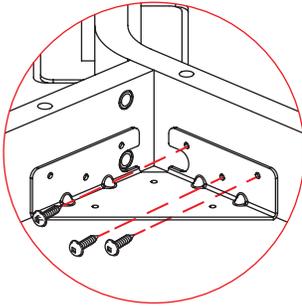


- 3 Tighten Grub Screws into the Stud Housings using a 5 mm Allen Wrench. This secures the connection between the Bent End and cross rails. Repeat in all corners. Snug fit, do not over-tighten

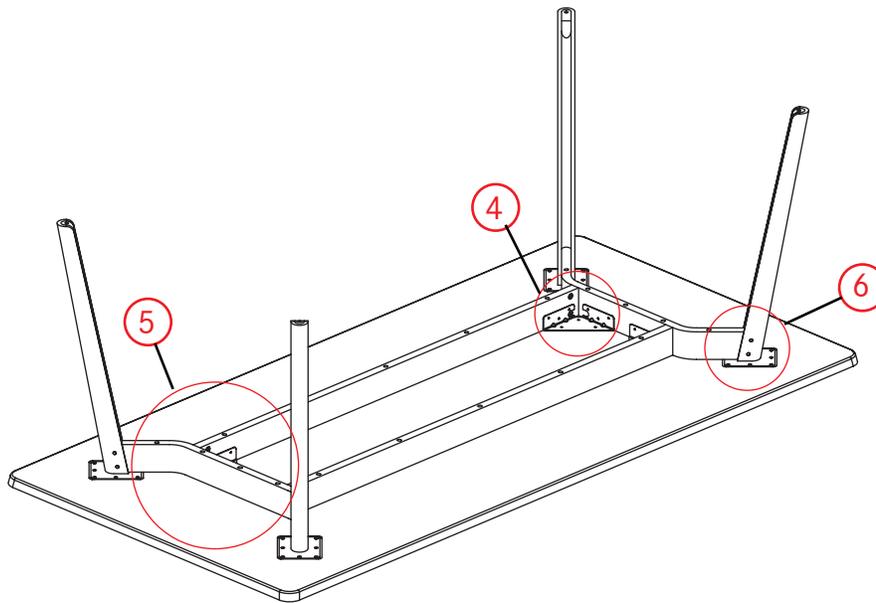
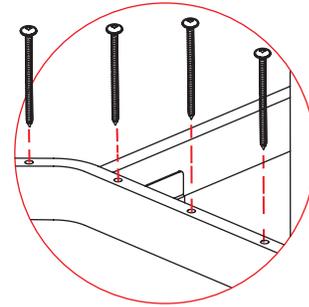


**Assembling Base**

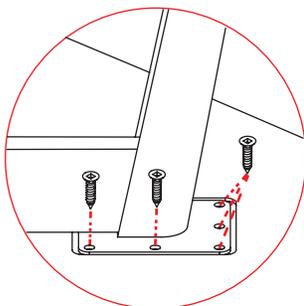
- 4 Attach Corner Brackets to Bent End using provided #10 x 3/4" Washer Head Screws. Repeat in all corners. Snug fit, do not over-tighten.



- 5 Reinforce the attachment of the Bent End using the #8 x 3" Washer Head Screws inserted into the pre-drilled holes. Snug fit, do not over-tighten.



- 6 Reinforce the attachment of the Bent End to the Worksurface using the #8 x 3/4" Flat Head Screws inserted into the metal plates. Snug fit, do not over-tighten.



- 7 With another person helping, carefully turn the table upright and level as necessary.

